



Panda Craft Limited

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Panda Craft

Top Quality, Reliable Service



PRODUCTS CATALOG

Audited Supplier By SGS & Disney

JUST MAKE DIFFERENT
FULL EXPERIENCE IN
CUSTOMIZED GIFT & PREMIUM





Panda Craft Limited is the combination of production and trade, which specialized in custom souvenir gifts and premium, our main products including lapel pin, badge, medal, keychain, lanyard, PVC Keychain and silicone wristband. Since establishment, we keep the policy "Factory Price, Reliable Service" with in time delivery and good quality control. We will try our best to work with customers whatever they are big multi-national organizations or small companies to achieve the win-win situation.

Our factories have well-trained workers and advanced equipment including CNC engraving machine, oil hydraulic press, die casting machine and automatic coloring in-filled machine, so your order quality and time schedule are guaranteed. Panda Craft production team will continuously to keep improving the quality and efficiency to meet customer's highly requirement.

We have professional sales team take care your inquiries and orders with quick response at the same working day. If you need artwork proof, our skillful artist team will be pleasure to help you free of charge. After orders finished, our shipping team will sort out the orders properly and send by DHL, FedEx, TNT and UPS at special discount to make your price very competitive at your local market. We always work hard to provide one-stop service, as we know this is very important to you wins the new customers.

Don't hesitate! Contact us now for promoting your business.

10 Production Lines Support

Panda Craft has 7 hardware factories, 1 electroplating factory, 1 lanyard factory and 1 Resin Trophy Factory, Double Happy Gift has gradually developed into the world's most powerful gift customization company. All our factories have passed BSCI, SEDEX, BV, SGS, TUV, ISO9001, ISO14001 and Disney Certified.



NO:MIC-ASR171049



NO:QIP-ASI1511007



NO:A4735314



NO:MIC-ASR171055



DBID : 375866



NO:JQCNI4002-000G



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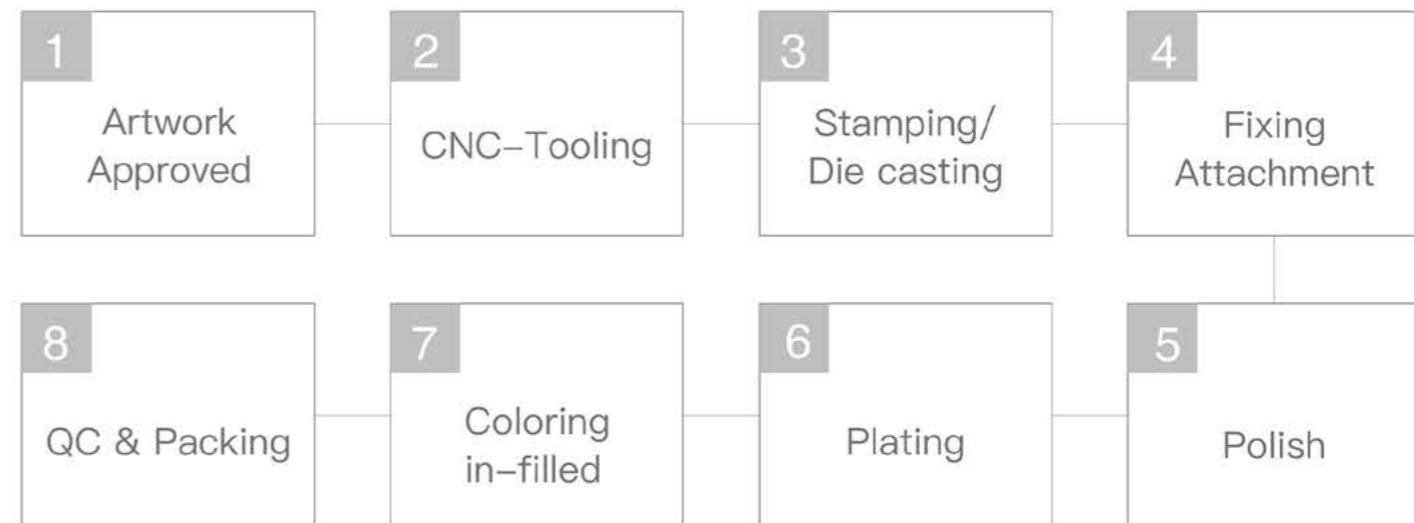
METAL PROCESS



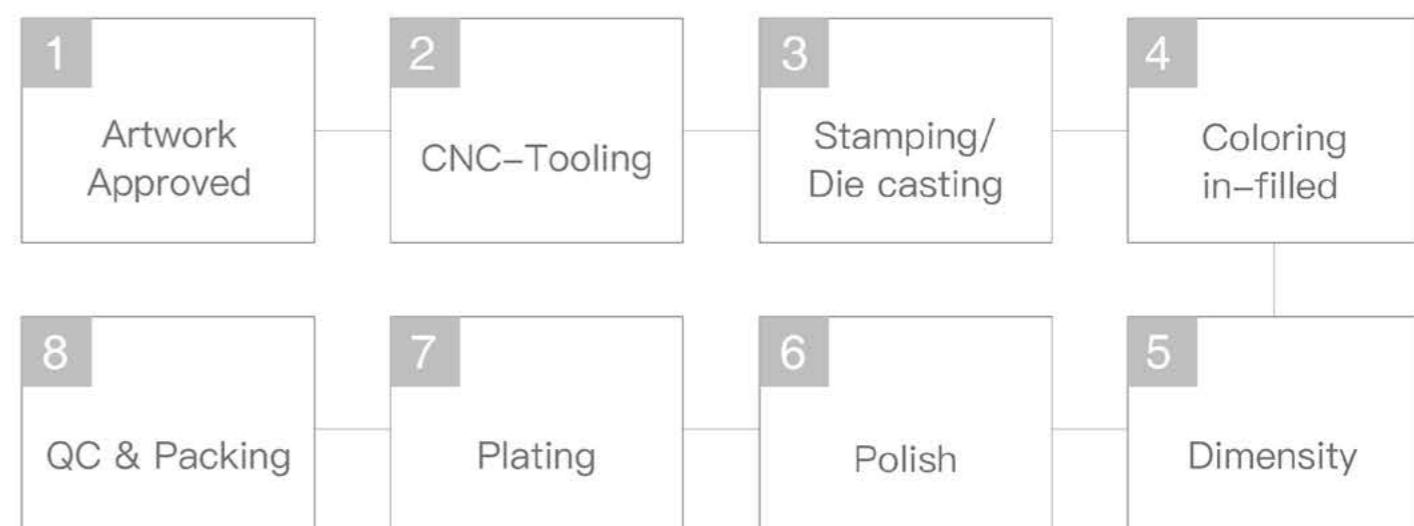
METAL PROCESS FLOWS

To make your custom metal products, you may need to understand proceeding steps as below:

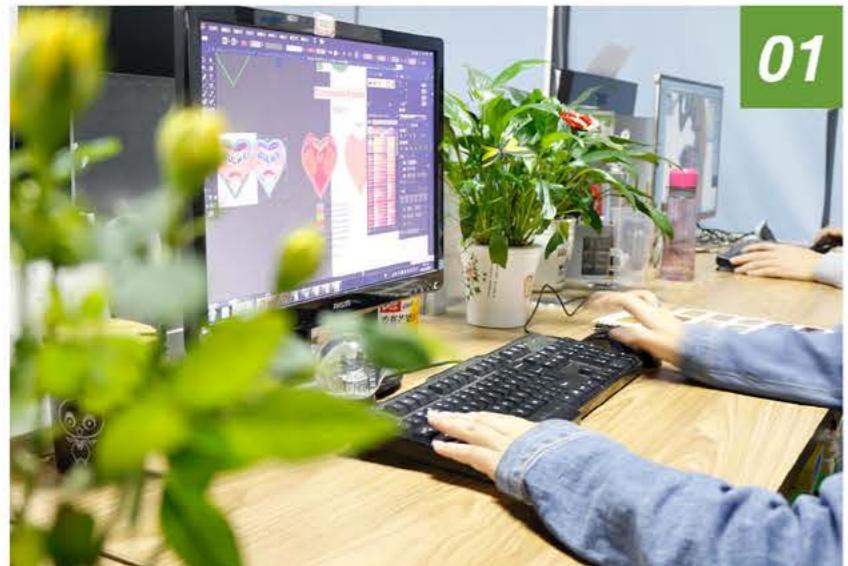
Soft enamel production process



Hard enamel production process



In order to achieve the best results, different products in the production process sequence, will be different.



01

Artwork Design

Mostly we use Adobe illustrator or Corel Draw to make artwork design, If you have vector file in eps, cdr, pdf will be big help for our artist to make artwork quickly. For complicated 3D item, digital 3D proof can be provided if necessary. Each color will be stated in Pantone solid coated colors.



02

Mold Tooling

After your artwork approved, the CNC tooling will be started. Once tooling made, a new mold will be needed if any change.



03

Stamping/Pressing /Die casting

Stamping/Pressing / Die casting will start proceeding once molds ready, this step for branding your custom logo on the raw material.



04

High-precision Pressure

For high precision badge, coins or some product with complicated detail, then will be made by High-precision pressure machine, this way compared with stamping cost more and slowly.



05

Cutting Shape

Cutting molds are made for cutting exact outline. Additional cutting molds may be required depending on the complexity of the design. Extra cutting mold will be needed if there is inner cut on products. (Only for Stamping and Pressing products)



06

Deflashing

The sharp edges and small burrs will be needed to remove and clean away. (Only for Die casting Products)



07

Fixing Attachment

Now different attachment will be needed to fix onto the back of each product according to your orders' requirement.



10

Coloring

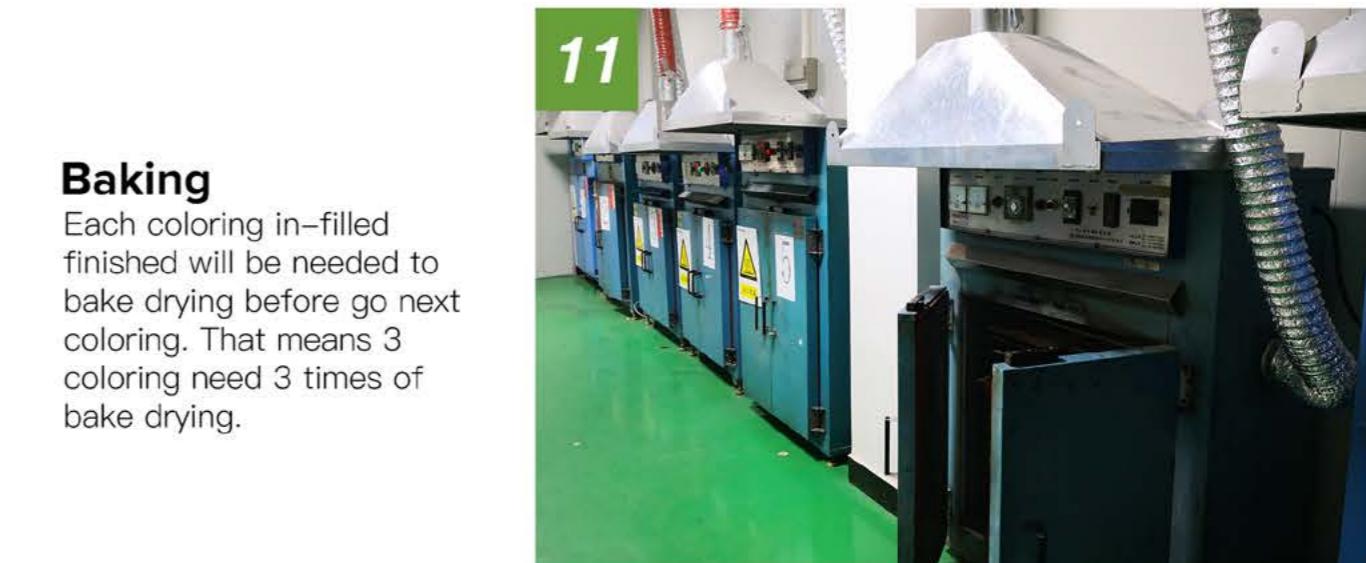
Enamel coloring is carefully injected by hand, one color each time, using different sized syringes. After one color drying then go ahead to next coloring. To prevent defects, a high degree of skill is required in order to keep each color in actual solid pantone colors and the correct amount of enamel in the proper area.



08

Polishing

The metal surface is then polished until it is smoothly and shiny. This must be applied before plating for all metal products.



11

Baking

Each coloring in-filled finished will be needed to bake drying before go next coloring. That means 3 coloring need 3 times of bake drying.



09

Plating Finish

Plating now can be processed. The quality of plating varies with the length of time the metal is soaked in the plating liquid. Different metal color will be made by this process like gold, silver, nickel, brass, copper, etc... So if the metal products need an antique or matt looks, then more steps in plating will be needed.



12

Epoxy Cover

Epoxy is economy way to protect the soft enamel, after epoxy cover the surface looks a little dome, shiny and glass looking. Need or no need depends on customer's order requirement.



13



14

QC & Packing

There is online quality check in every step, all items still strictly finally inspected before packing. Customer's satisfaction is guaranteed!

Shipping

For small parcel and rush orders, we suggest sending by our account via DHL, FedEx, TNT or UPS at special discount, for big orders if time is enough, send by Air cargo even by Sea all available.

**FROM
AN
IDEA
TO THE
REAL
COIN**



METAL PLATING CHART



Gold



Silver



Nickel



Brass



Copper



Matt Gold



Matt Silver



Matt Nickel



Antique Brass



Antique Copper



Antique Gold



Antique Silver



Antique Nickel



Black Nickel



Dye Black

CUSTOM WORKMANSHIP



Soft Enamel



Imitation Hard Enamel



Transparent Enamel



Silk Screen Printing



Glittered Enamel



Mix Enamel



Soft Enamel+Epoxy



Offset Printing



VIP



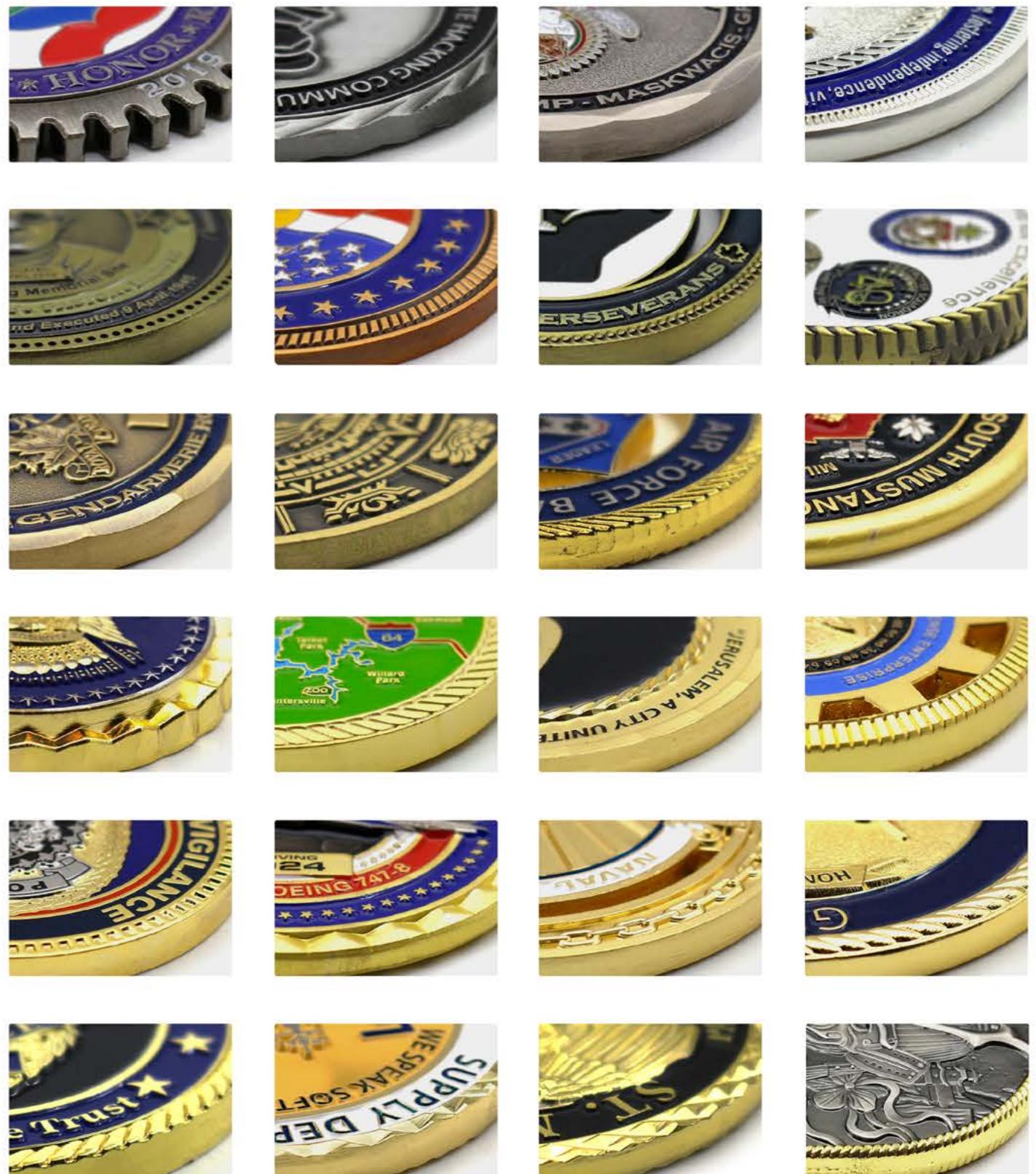
VIP

BACKGROUND TEXTURES

Background textures can be used on key chains and badges to enhance visual contrasts.
Please contact us for more information.



DIAMOND CUT EDGE



LAPEL PIN

The badge is a insignia of an organization, which is presented or displayed to indicate some feat of service, a special accomplishment, a symbol of authority granted by taking an oath (e.g., police and fire), a sign of legitimate employment or student status, or as a simple means of identification. They are also used in advertising, publicity, and for branding purposes. Badges can be made from metal, plastic, leather, textile, rubber, etc., and they are commonly attached to clothing, bags, footwear, vehicles, home electrical equipment, etc.



SUCCESSFUL CASE

The badges adorned by the heads of state and government at 2017 G20 Hamburg summit in Germany are all produced by us.



Pin-Metal Polish



PIN-01



PIN-08



PIN-09



PIN-10



PIN-02



PIN-03



PIN-04



PIN-11



PIN-12



PIN-13



PIN-05



PIN-06



PIN-07



PIN-14



PIN-15



PIN-16

Pin-Hard Enamel



PIN-17



PIN-18



PIN-19



PIN-26



PIN-27



PIN-28



PIN-20



PIN-21



PIN-22



PIN-29



PIN-30



PIN-23



PIN-24



PIN-25



PIN-31



PIN-32



PIN-33

Pin-printed



PIN-34



PIN-35



PIN-36



PIN-37



PIN-39



PIN-38



PIN-40



PIN-41



PIN-42



PIN-43



PIN-44



PIN-45



PIN-46



PIN-47



PIN-48



PIN-49

Police Badge



PIN-50



PIN-51



PIN-52



PIN-53



PIN-54



PIN-55



PIN-56



PIN-59



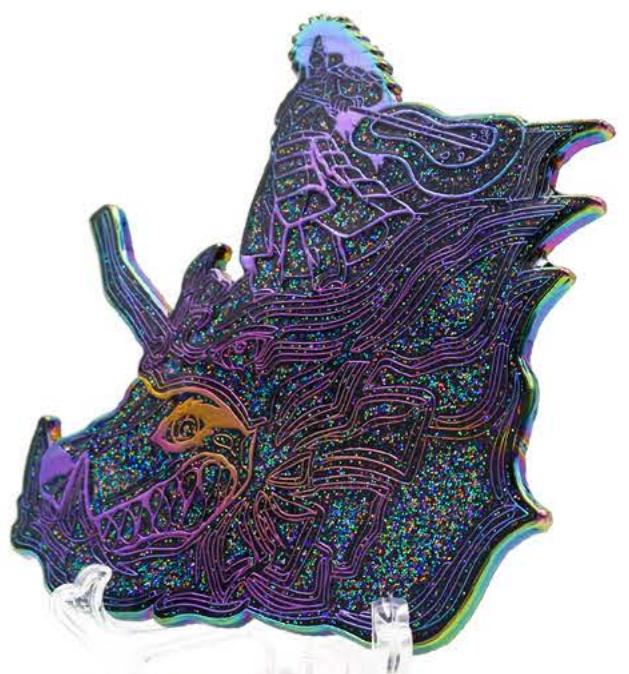
PIN-60



PIN-57



PIN-58



PIN-61

Pin-Special Process

MEDAL

The medal or medallion that has been sculpted, molded, cast, struck, stamped, or some way marked with an insignia, portrait, or other artistic rendering. A medal may be awarded to a person or organization as a form of recognition for sports, marathon, military, scientific, academic, or various other champions' achievements. Medals that are intended to be hung from a ribbon also include a small suspension piece at the crest with which to loop a suspension ring through. It is through the ring that a ribbon is run or folded so the medal may hang pendent.



MEDAL EMBOSSED



M-01



M-02



M-03



M-04



M-05



M-06



M-07



M-08



M-09



M-10



M-11



M-12



M-13



M-14



M-15

3D MEDAL



M-16



M-17



M-18



M-19



M-21



M-20



M-22



M-23



M-24



M-25



M-26

MARATHON MEDAL



M-27



M-28



M-29



M-30



M-31



M-32



M-33



M-34



M-35



M-36



M-37



M-38



M-39



M-40

CARNIVAL MEDAL



M-41



M-42



M-43



M-44



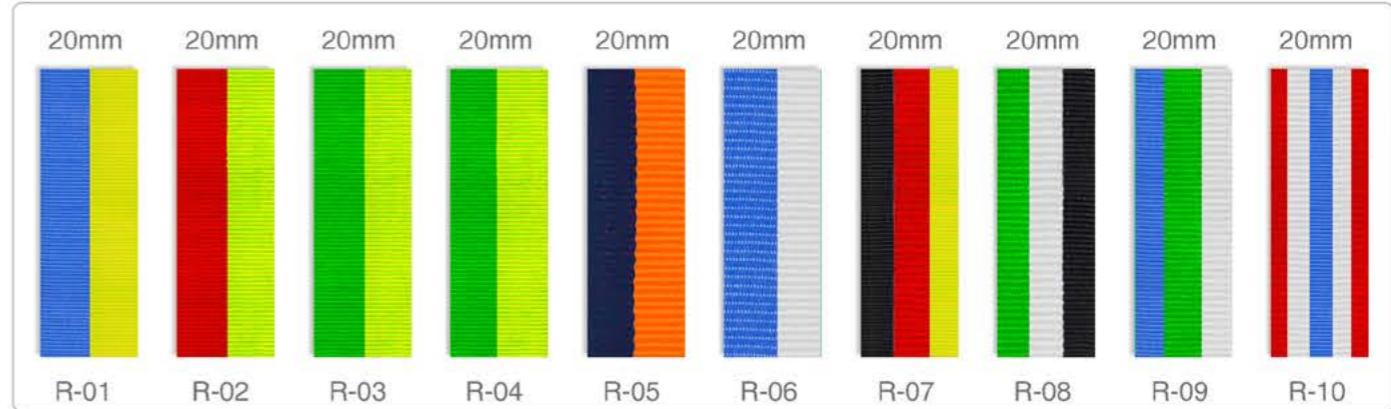
M-45



M-46



M-47



CHALLENGE COINS

The challenge coin is a small coin or medallion (usually military), bearing an organization's insignia or emblem and carried by the organization's members. Traditionally, they are given to prove membership when challenged and to enhance morale. In addition, they are also collected by service members. In practice, challenge coins are normally presented by unit commanders in recognition of special achievement by a member of the unit. They are also exchanged in recognition of visits to an organization. Besides using coins for challenging, they are also used as rewards or awards for outstanding service or performance of duty.



Coin-Metal Polish



Coin-01



Coin-02



Coin-03



Coin-09



Coin-10

Coin-11



Coin-12

Coin-13

Coin-14

Coin-15



Coin-04



Coin-05



Coin-16



Coin-17



Coin-18



Coin-19



Coin-06



Coin-07



Coin-08



Coin-20



Coin-21

Coin-3D



Coin-22



Coin-23



Coin-29



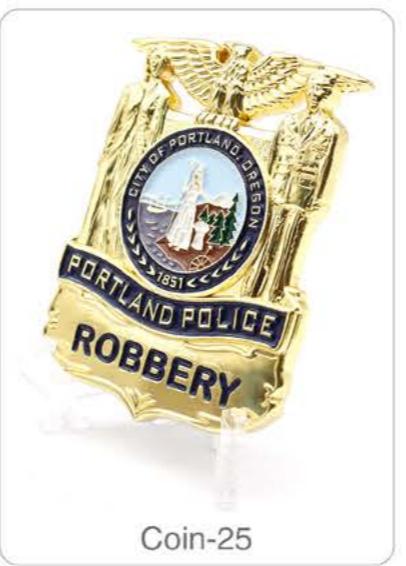
Coin-30



Coin-24



Coin-24



Coin-25



Coin-31



Coin-32



Coin-26



Coin-27



Coin-28



Coin-33



Coin-34



Coin-35

Coin-Transparent Enamel



Coin-36



Coin-37



Coin-44



Coin-38



Coin-39



Coin-40



Coin-45



Coin-46



Coin-41



Coin-42



Coin-43



Coin-50



Coin-51



Coin-52

Coin-Printing



Coin-53



Coin-54



Coin-55



Coin-59



Coin-60



Coin-56



Coin-58



Coin-57



Coin-61



Coin-62



Coin-66



Coin-65



Coin-60



Coin-63



Coin-60



Coin-63



Coin-66

3D Metal Keychain



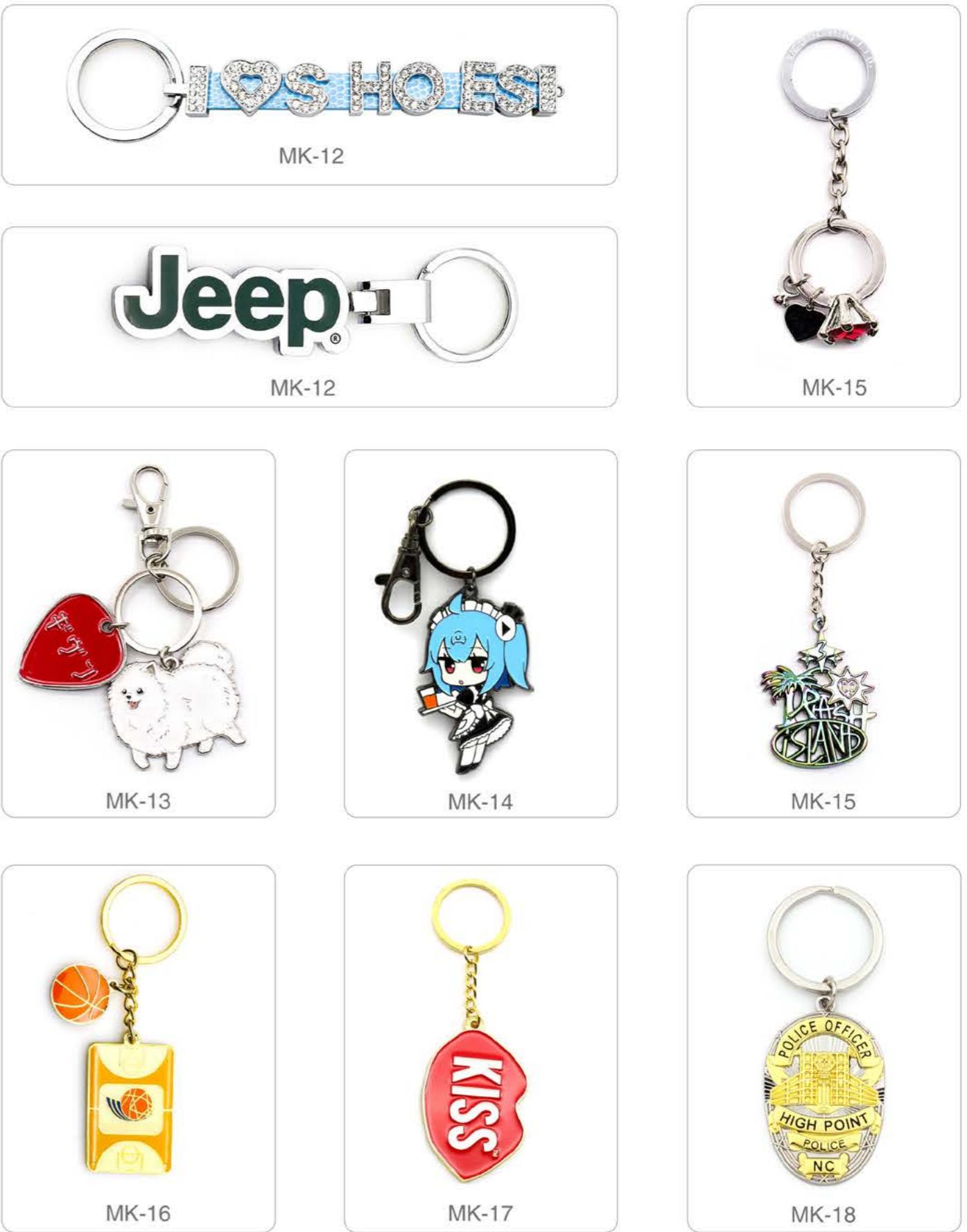
3D Metal Keychain



2D Metal Keychain



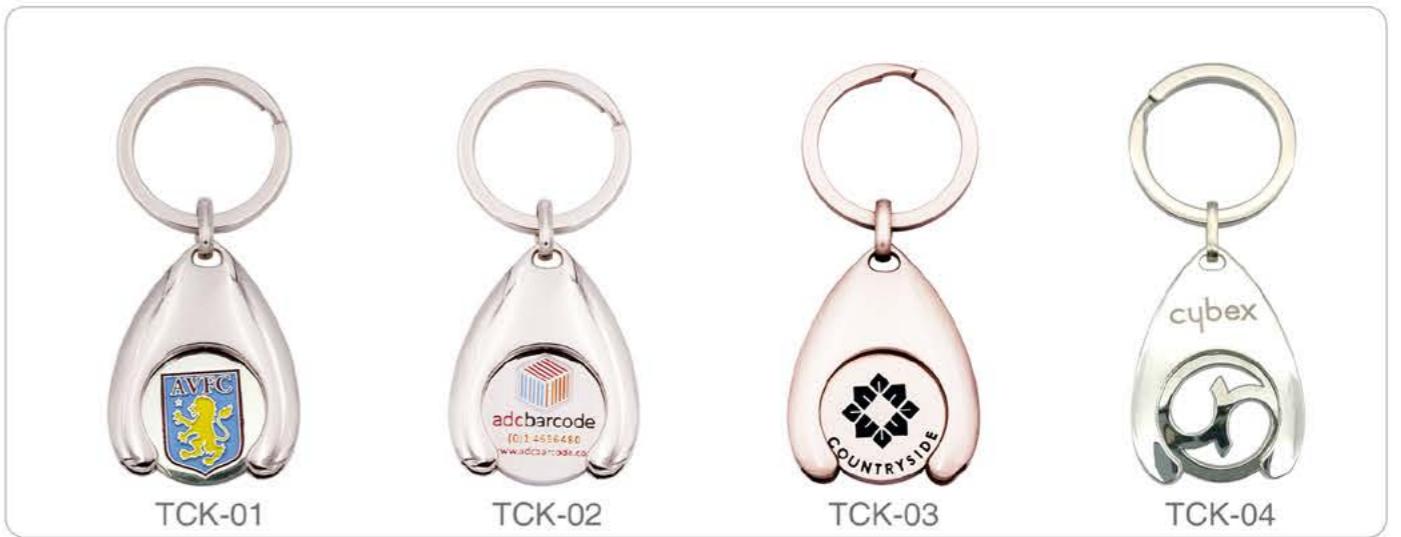
2D Metal Keychain



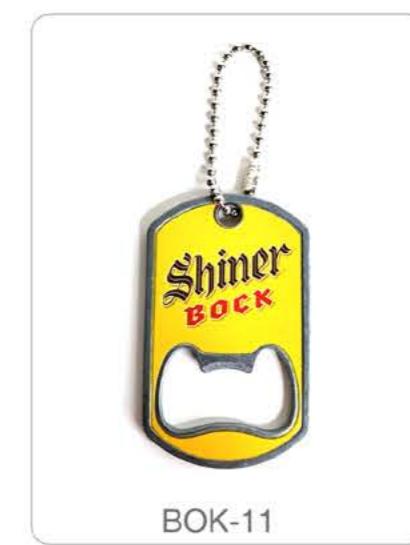
Metal Printed Keychain



Trolley Coins Keychain



Bottle Opener Keychain



Bottle Opener Keychain

3D PVC Keychain



DPK-01



DPK-02



DPK-03



DPK-04



DPK-05



DPK-06

2D PVC Keychain



DPK-07



DPK-08



DPK-09



DPK-10



DPK-11



DPK-12



Tie Clip



TC-01



TC-02



TC-03



CL-01



CL-03



CL-03



TC-04



TC-05



TC-06



CL-04



CL-05



CL-06



TC-07



TC-08



TC-09



CL-07

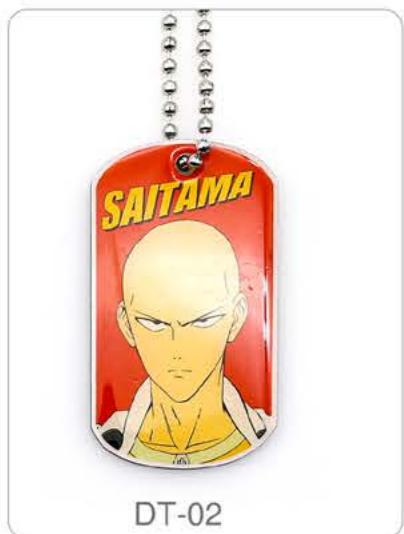


CL-08



CL-09

Dog Tag



Dog Tag

Money Clip



MC-01



MC-02



MC-03



MC-04



MC-05



MC-06



MC-07



MC-08



MC-09



GS-01



GS-02



GS-03



GS-04



GS-05



GS-06

Belt Buckle



BB-01



BB-09



BB-02



BB-10



BB-11



BB-03



BB-04



BB-05



BB-12



BB-13



BB-14



BB-06



BB-07



BB-08



BB-15



BB-16



BB-17

LANYARD

The Lanyard materials include polyester, nylon, satin, silk, polyethylene terephthalate (PET) and Bamboo fiber. They are commonly used to display badges, tickets or ID cards for identification where security is required, such as businesses, corporations, hospitals, prisons, conventions and trade fairs. Lanyards may be customized with the related name and/or logo of the event, business, or organization. Lanyards can feature a variety of customization techniques including screen-printing, woven, and heat transfer printing etc.



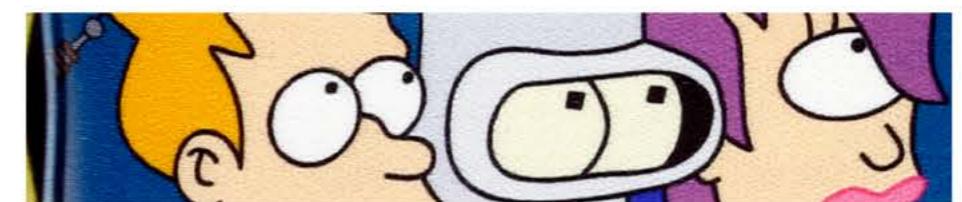
Nylon Lanyard



Flat Weave
Lanyard



Dye Sublimation
Lanyard



Woven Lanyard



Tubular Lanyard



Dual Layers
Lanyard



Shiny Reflective
Lanyard



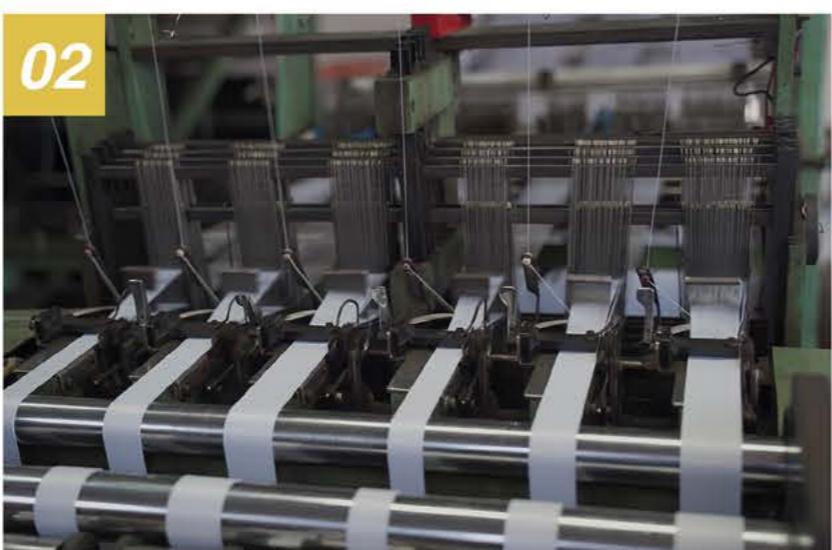
Lanyard Process Steps



01

Preparing Threads

Different custom color of threads will be ready before weaving.



02

Weaving

Weave the blank lanyards base on the needs of custom order.



03

Branded the Logo

The logo will be silk screen printed/ woven/sublimation printed.



04

Cutting

The semi-finished lanyard now will be cut to the size of ready sewing.



05

Sewing

The skillful staff will sew the lanyards with different accessory of lanyard according to the customers' requirements.



06

QC and Packing

There is online quality check in every step, but all items still strictly final inspected before packing. Customer's satisfaction is guaranteed!

Flat Weave Lanyard



Dye Sublimation Lanyard



Nylon Lanyard



Tubular Lanyard



Woven Lanyard



Dual Layers Lanyard



LY-50



LY-51



LY-52



LY-53



LY-54



LY-55

Woven Wristband



WW-01



WW-02



WW-03



WW-04



Luggage Belt



LGB-01



LGB-02



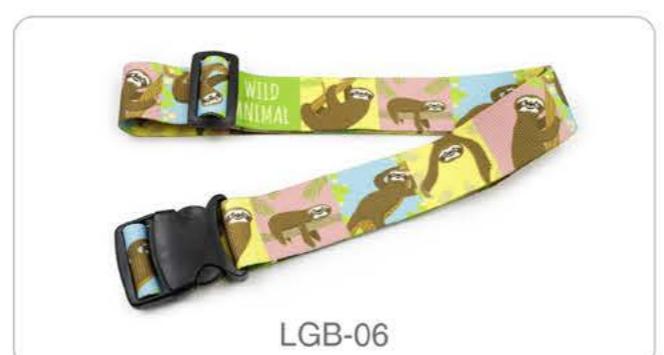
LGB-03



LGB-04



LGB-05



LGB-06

Short Lanyard



STL-01

STL-02

STL-03

STL-04

STL-05

STL-06

STL-07

STL-08



STL-09



STL-10



STL-11



STL-12



STL-13

Embroidery Patch



Embroidery Patch



EP-08



EP-07



EP-09



EP-01



EP-02



EP-03



EP-10



EP-11



EP-04



EP-05



EP-06



EP-12



EP-13



EP-14

SILICONE WRISTBAND

Silicone wristbands are the best giveaway item as they are affordable price and eco-friendly material. They can colorfully display a message on a unique advertising on wristband! Also known as rubber bracelets, wristbands are most often used to promote a business and help with branding, but there are countless other uses. Many nonprofit organizations use wristbands to raise awareness or help promote a cause, with meaningful messages on wristband like "Hope" and "Faith" to raise awareness of breast cancer. Sales of wristbands like these also raise huge sums of money for cancer research. Also the student in college or university who organize a party they need wristband as recognition item to make the party more impressed.



PROCESSING WAYS



Monochromatic



Monochromatic With Printing



Segment With Coloring



Mixed Colors With Coloring



Spray Painting



Alien

Silicone Wristband Process



01 Artwork Design



02 Mold Tooling



05 Wristband Shaping



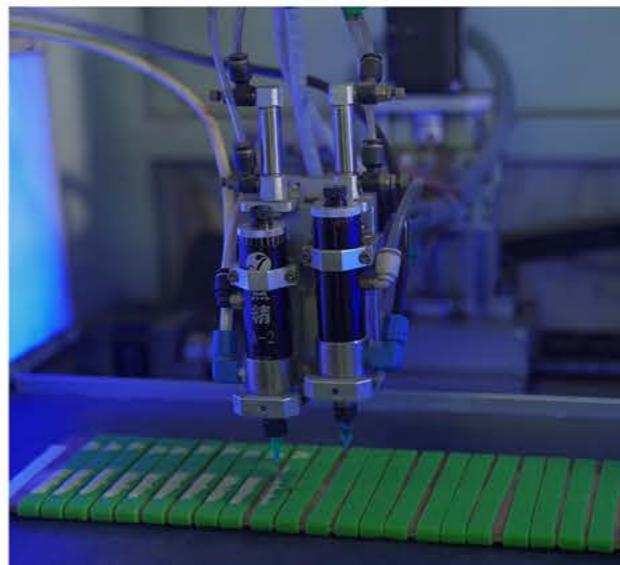
06 Semi Wristband
Sorting



03 Silicone Material
Preparing



04 Material Sorting



07 Branding Logo
(Printing, coloring in filled,
laser engraved)



08 QC and Packing

Silicone Wristband-Embossed



Silicone Wristband Coloring



Silicone Wristband-With Printing



Silicone Wristband-With Printing



SWP-04



SWP-05



SWP-06



SWP-01



SWP-02



SWP-03



SWP-07



SWP-08



SWP-09

Silicone Wristband-Multi-Color



SWC-01



SWC-02



SWC-03



SWC-04



SWC-05



SWC-06

Silicone Wristband-Alien



SWC-08



SWC-09



SWC-10



SWC-11



SWC-12

PVC PRODUCTS

Soft PVC products are unique. These soft, lightweight, rubber-like products will retain their shape and not distort or break. Liquefied PVC is injected, one color at a time, into an aluminum mold and then baked to cure the PVC. Soft PVC products feature vibrant colors (PMS matching), fine detailing, customizable shapes, and the option for 3D designs. If you're looking to create bright, fun, unique designs for promotional items, soft PVC items may be the BEST way to go. The texture and coloring of the products make them hot sellers with children and adults alike.



TYPES OF PVC PRODUCTS



PVC Patch



PVC Luggage Tag



PVC Photo Frame



PVC Fridge Magnet



PVC Keychain



PVC Wristband

PVC MICRO INJECTION PROCESS



01

ARTWORK DESIGN

Send your idea or sketch, and then we make design free of charge.



04

Main Body shaping

The main body of product usually made by auto coloring machine at high efficiency!



02

Mold tooling

CNC Tooling according to approved artwork.



03

Surface coloring

The surface coloring and detail will be hand made by skillful staffs.

05

Outer line Shaping

The main part is finished and now need to cut off extra burrs.

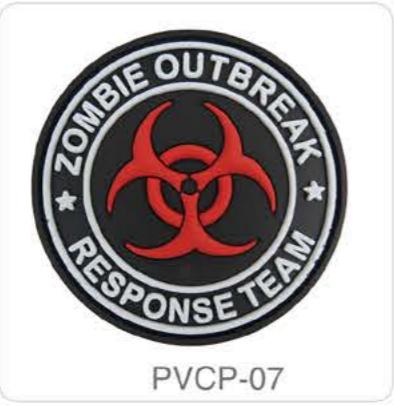
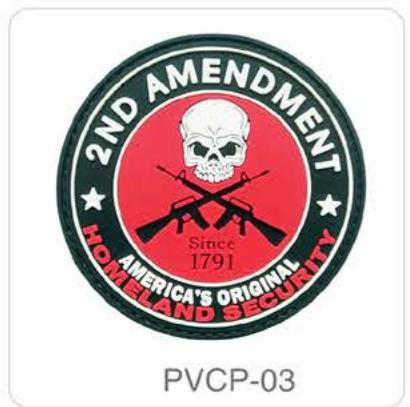


06

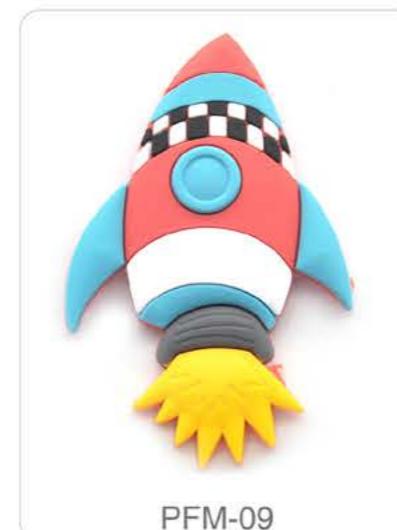
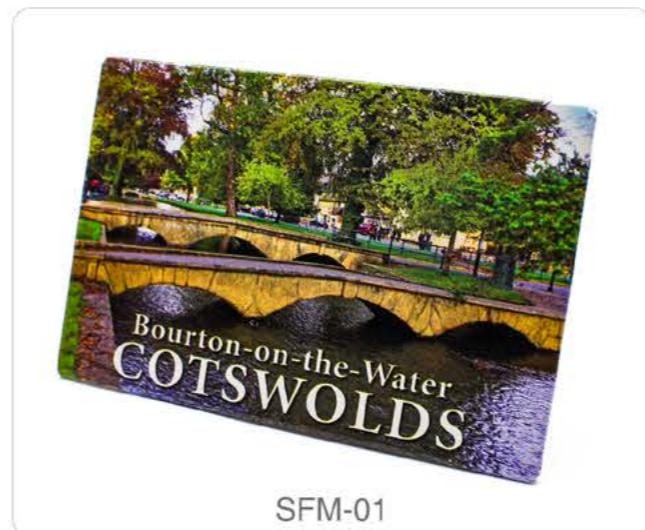
QC and packing

There is online quality check in every step, but all items still strictly finally inspected before packing. Customer's satisfaction is guaranteed!

PVC Patch



PVC Fridge Magnet



■ ATTACHMENTS ■



C-01



C-02



C-03



C-13



C-14



C-15



C-16



C-17



C-18



C-04



C-05



C-06



C-19



C-20



C-21



C-22



C-23



C-24



C-10



C-11



C-12

■ ATTACHMENTS ■



C-25



C-26



C-27



C-28



C-29



C-30



C-31



C-32



C-33



C-34

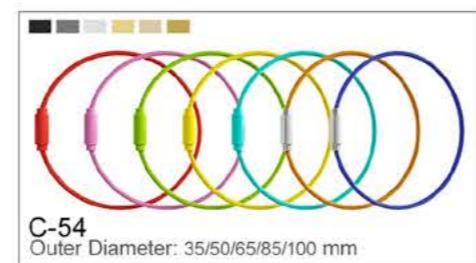
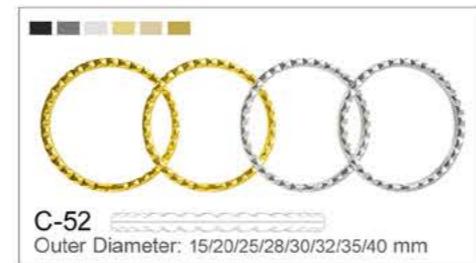
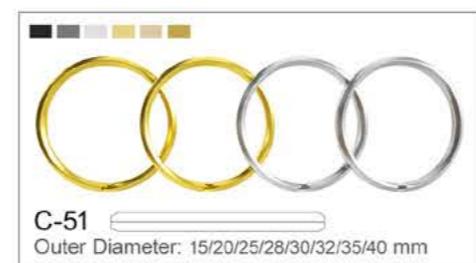
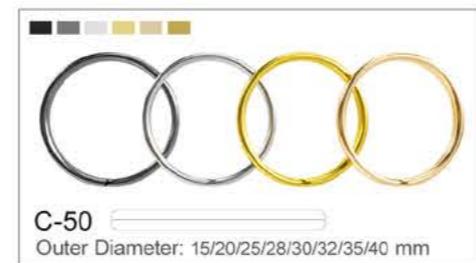
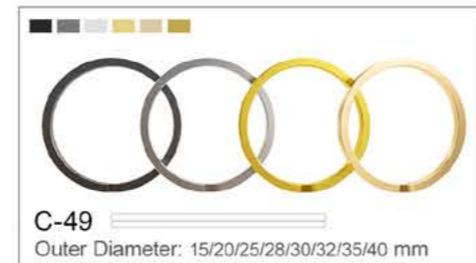


C-35

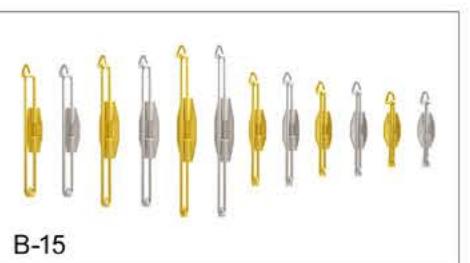


C-36

ATTACHMENTS



ATTACHMENTS



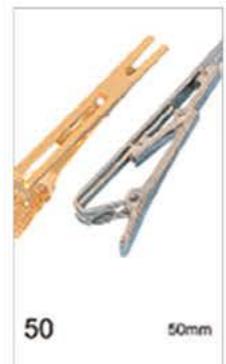
■ ATTACHMENTS ■



58



55-3



50



48

56mm



51



55



English Pin



A-48

56mm



600



601

17mm



602

25mm



A-43

43mm

A-51

51mm

A-55-1

55mm

A-58

58mm



Rubberize Silencer

0.8mm
1.0mm
1.2mm
2.0mm

603



604



605

Screw 515
7MM
Nut 511
5MMScrew 516
9MM
Nut 512
11MM

LA-01



LA-02



LA-03



LA-04



LA-05



LA-06



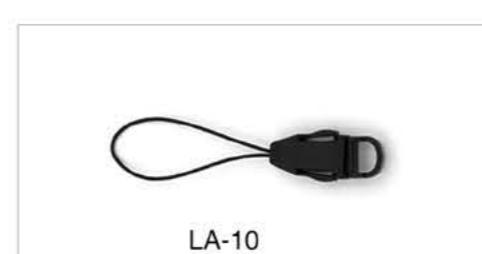
LA-07



LA-08



LA-09



LA-10



LA-11



LA-12



LA-13



LA-14



LA-15



LA-16



LA-17



LA-18



LA-19



LA-20



LA-21



LA-22

PEARL ENAMEL		Sand Brown	Sand White
Purple	Sand Purple	Deep Brown	Light Brown
Dark Green	Grass Green	Ocean Blue	Light Blue

GLITTERED		Light Blue Color	Blue Color
Sliver Color	Light Green Color	Yellow Color	Glod Color
Purple Color	Pink Color	RoseColor	Red Color



■ DIAMOND SELECTION



Standard Packing - Poly Bags



Zip Lock Poly Bas

Opp Bags



PACKING CARDS



PACKING



PACKING

Paper Boxes



Leather Boxes



Plastic Box



Others - customer's own specifications are welcome!!!!





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